

# MoreH2



Nordic  
Grand Solutions



Nordic Energy  
Research



**CHALMERS**

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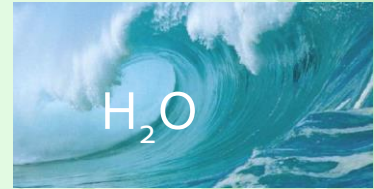
# Hydrogen

The most abundant element in the universe...

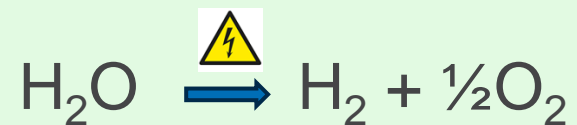
3rd most abundant on Earth

"No" natural hydrogen

H<sub>2</sub> needs to be produced, currently almost exclusively from fossil fuels.







-> Electrolysis



## Green hydrogen

# Targets Electrolysis:

-  EU: 100 GW (2030)
-  Sweden: 5 GW (2030) 15 GW(2045)
-  Finland: 12 GW (2030)
-  Denmark: ~5 GW (2030)

2030:  
4 years, 11 month, 8 days, 9 hours



Forsmark Nuclear Plant:  
(3 reactors) ~3.2 GW  
Olkiluoto Nuclear Plant:  
(3 reactors) ~3 GW

Vattenfall/TVO



Sweden: 5500 Windturbines  
Installed Power 16.2 GW  
Avg. Power 3.9 GW

Energimyndigheten 2023



# Electrolysis techniques

Alkaline Water  
Electrolysis (AWE)

Proton Exchange  
Membrane Water  
Electrolysis (PEMWE)

Solid Oxide  
Electrolysis (SOEC)

Maturity



Efficiency



Responsiveness

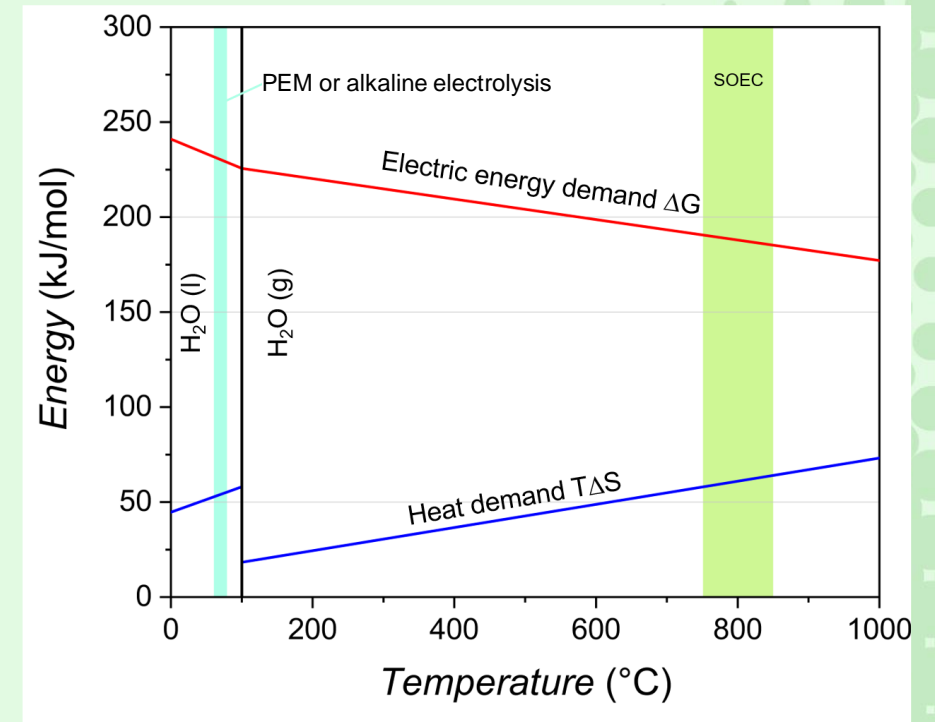




Proton exchange membrane Electrolysis (PEMWE) has unmatched flexibility and thus most suitable to accommodate load balancing.

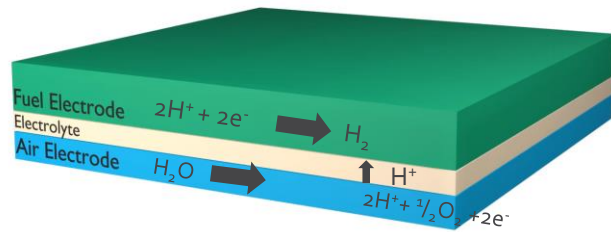
Solid Oxide Electrolysis (SOEC) needs ~20% less electricity\*.

\*when heat/steam is available



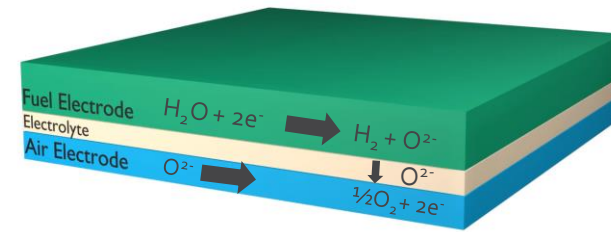


# Interconnects/Bipolar plates



PEMWE

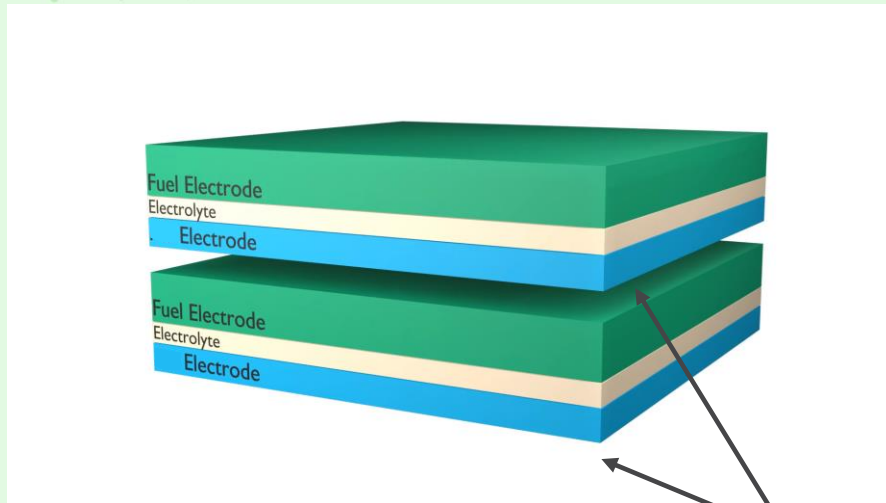
T ~ 80°C



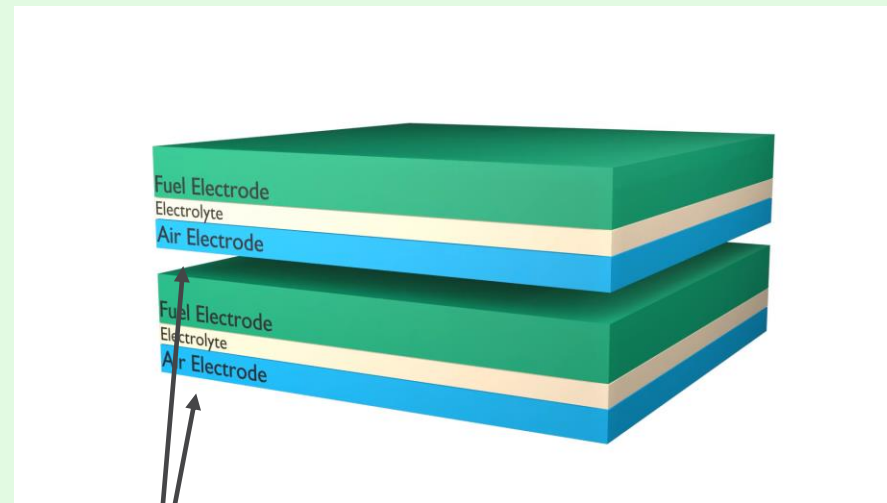
SOEC

T = 600-900°C

# Interconnects/Bipolar plates



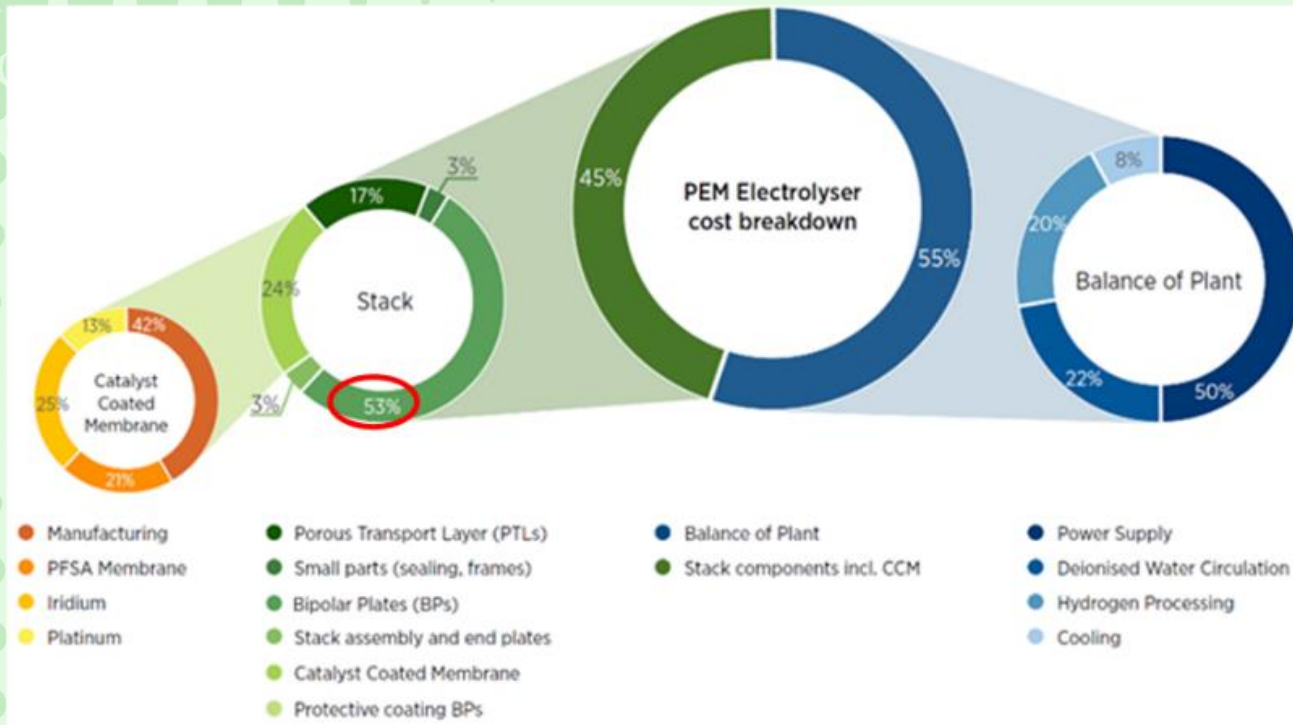
PEMWE  
T ~ 80°C



SOEC  
T = 600-900°C

Bipolar plate

Interconnect



Cost breakdown of a 1 MW PEM electrolyser system based on IRENA analysis.

Replace Pt coated Ti with stainless steel bipolar plates

Develop protective coatings for SOEC interconnects







 Alleima

outokumpu 







Largest SOEC factory in the world, Herning DK  
-> Tobias Holt, tomorrow ~9:10

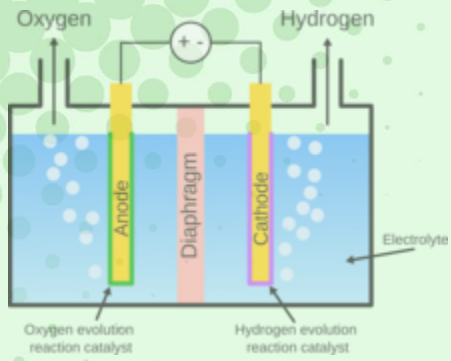
# MoreH<sub>2</sub>



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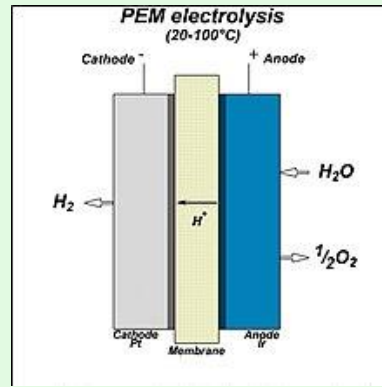
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## Alkaline Water Electrolysis (AWE)

- + Well-established
- + Cheap
- Low current density



## Proton exchange membrane Electrolysis (PEMWE)

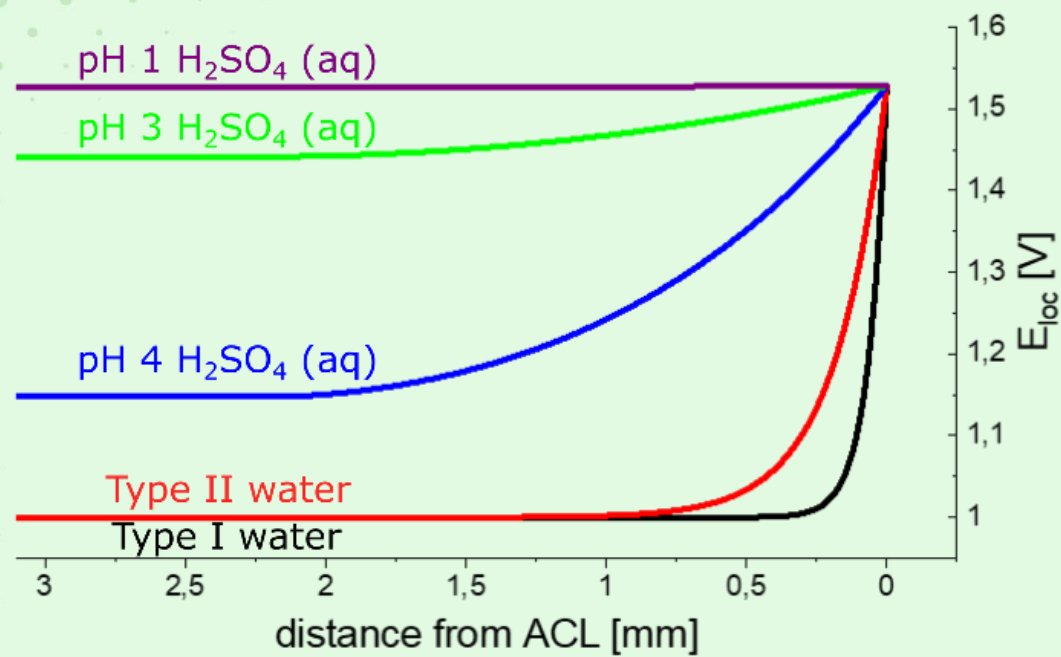
- + Fast response
- + High current density
- Pt/Ir needed
- Expensive



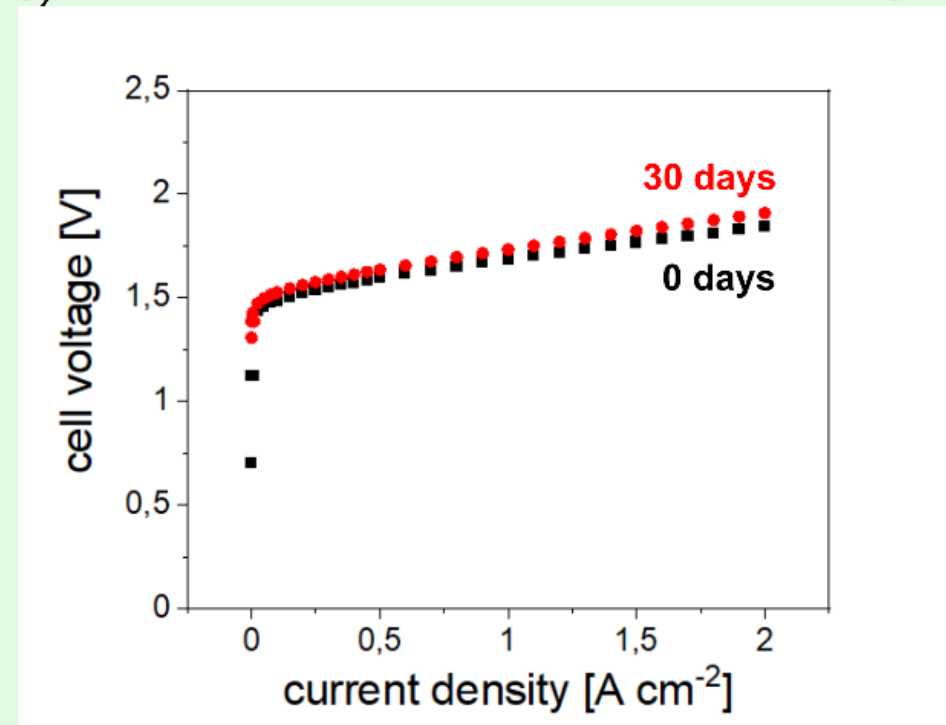
## Solid Oxide Electrolysis (SOEC)

- + Requires ~20% less electricity
- + Requires no expensive materials
- Maturity

a)

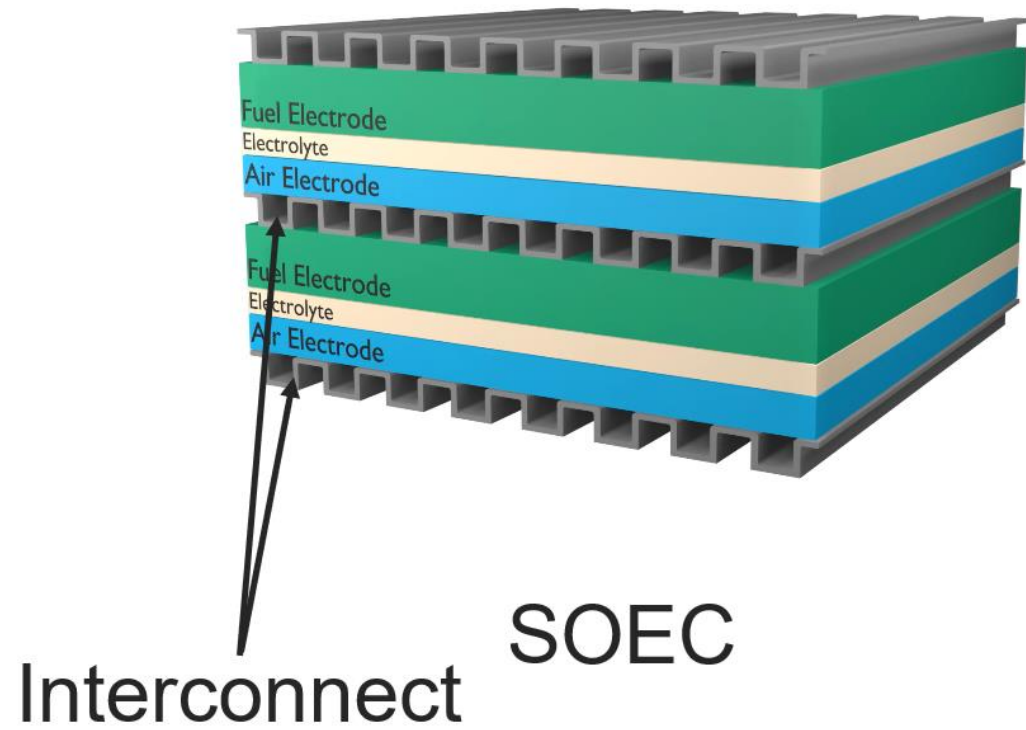


b)



### Assessing potential profiles in water electrolyzers to minimise titanium use†

Hans Becker,<sup>id<sup>a</sup></sup> Edmund J. F. Dickinson,<sup>id<sup>a</sup></sup> Xuekun Lu,<sup>id<sup>ab</sup></sup> Ulf Bexell,<sup>c</sup> Sebastian Proch,<sup>c</sup> Claire Moffatt,<sup>c</sup> Mikael Stenström,<sup>c</sup> Graham Smith<sup>id<sup>a</sup></sup> and Gareth Hinds<sup>id<sup>\*a</sup></sup>



State of the art:

Ferritic stainless steel (low volume special grades)

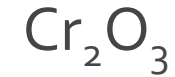
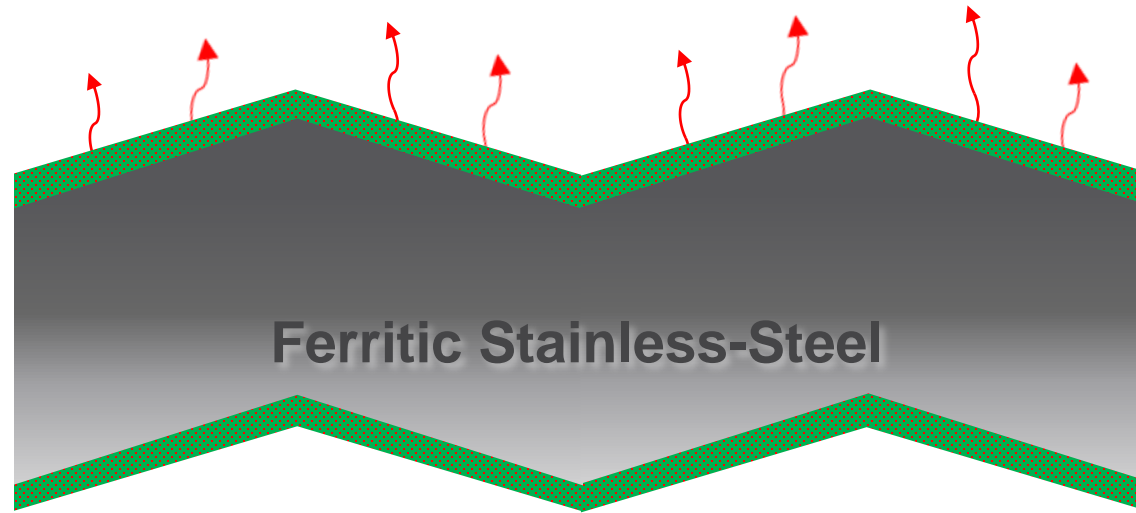
Coatings developed for SOFC

Goal of the project:

Identify/Develop alternative steels

Develop SOEC specific coatings

# Ferritic stainless-steel interconnect



+ Protective oxide

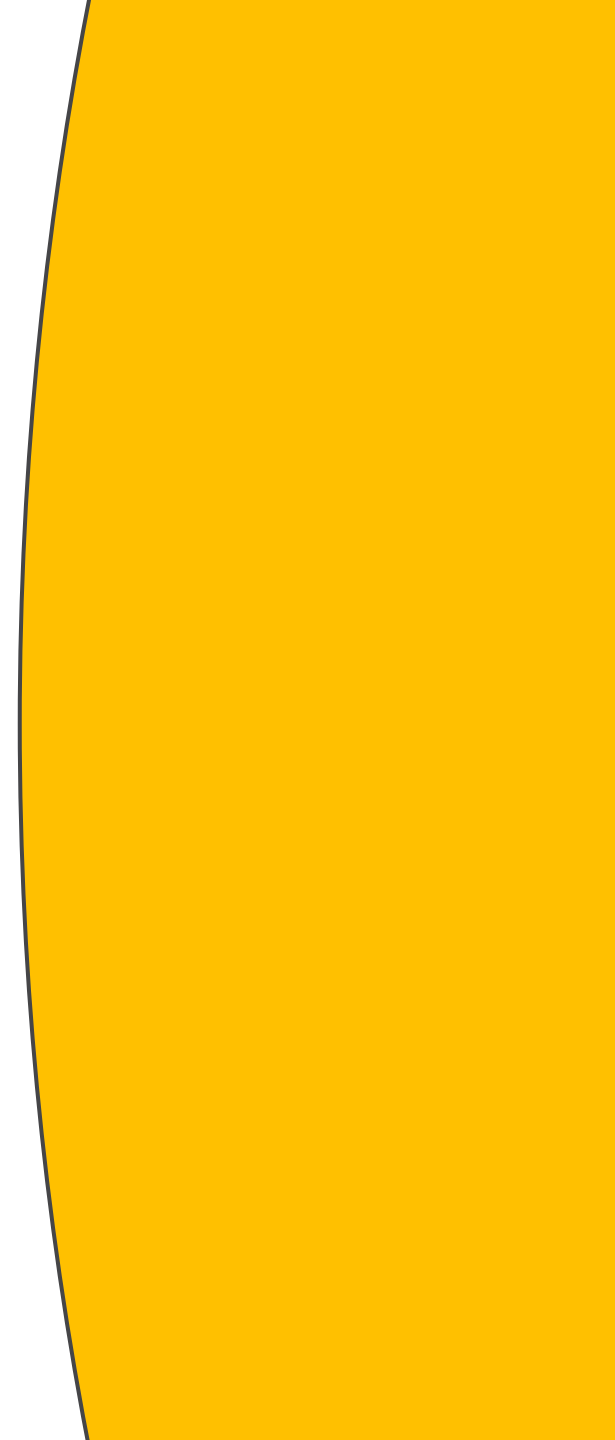
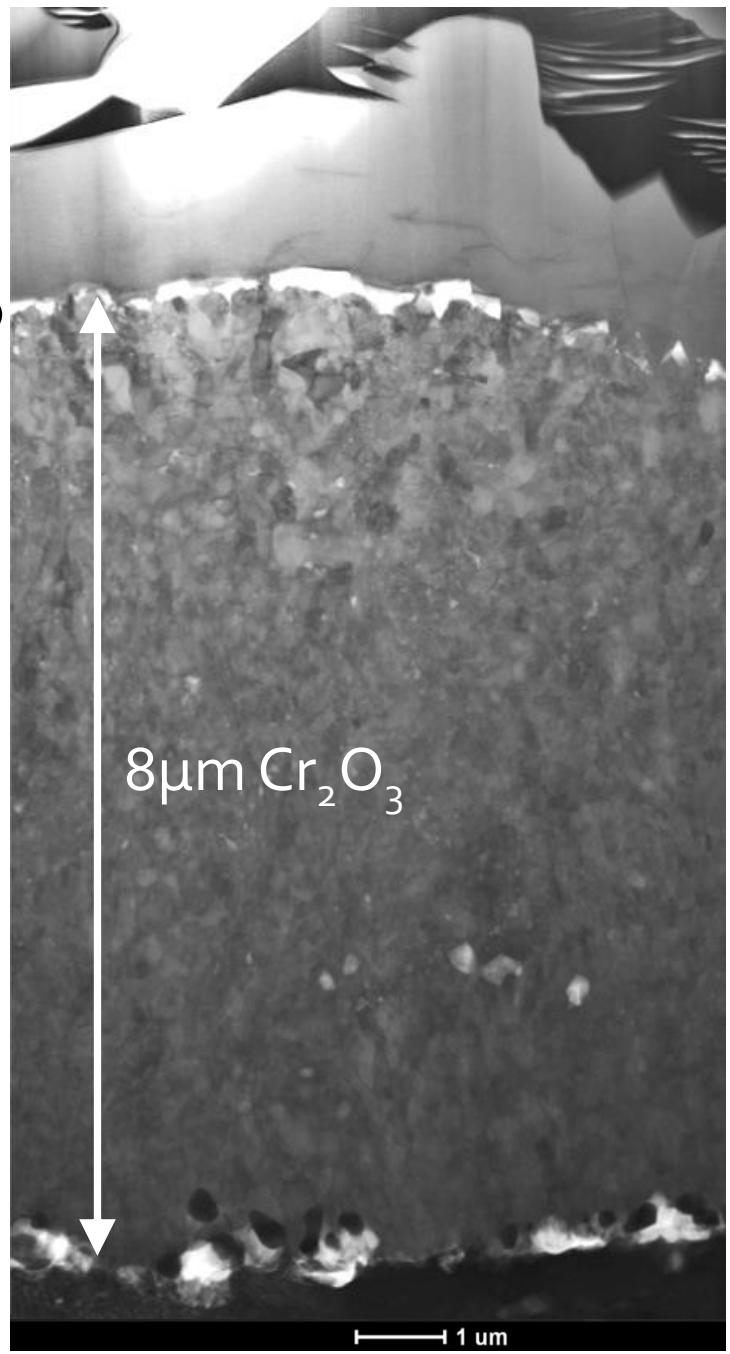
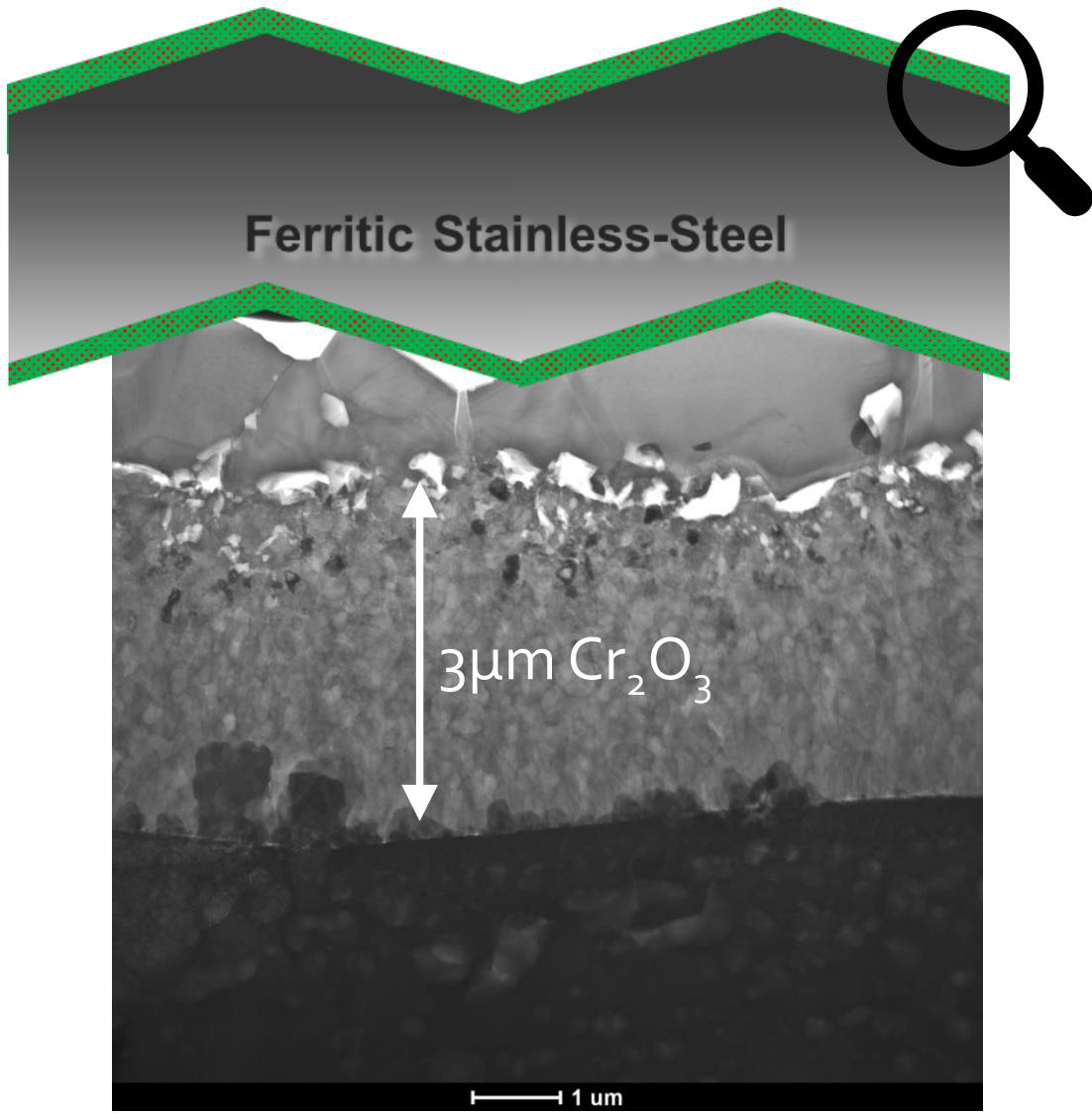
- Growing  $\text{Cr}_2\text{O}_3$  layer

→ Requires continuous Cr supply

→ Increase in electrical resistance

- Cr(VI) formation- poisons the electrode

**Coatings!**



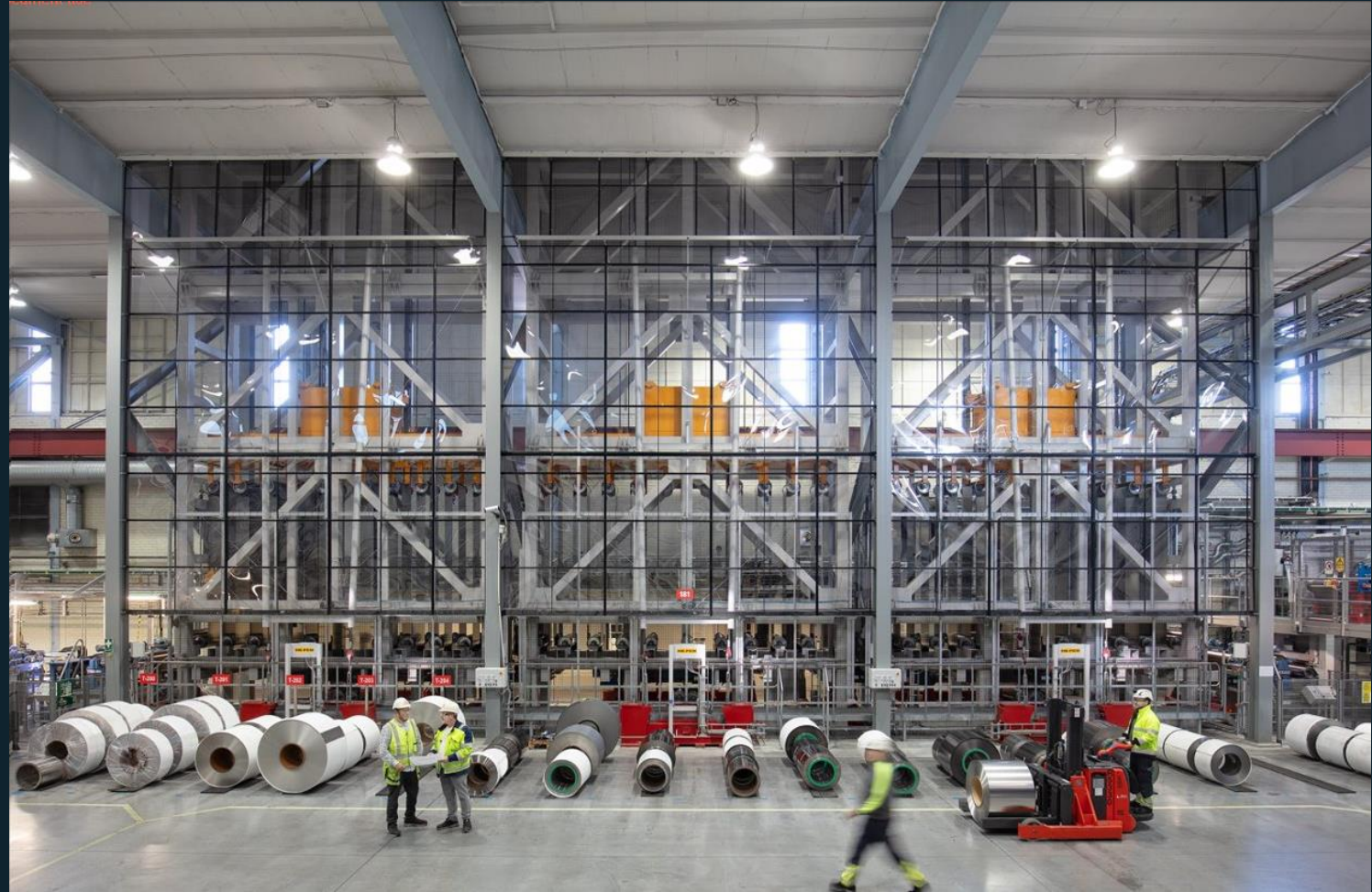




# Alleima Surface Technology

## Continuous PVD coating technology:

- Gigawatt coating capacity
- Integrated product – substrate and coating
- Single or double-sided coating
- Products designed for long term durability in fuel cell environment
- Supplied in coils slit to width for subsequent processing





# Alleima Surface Technology

## Product offerings

### —Sanergy™ LT

Pre-Coated Solution for PEMFC Metallic bipolar plates

### —Sanergy™ HT

Enabling sustainable stationary power





## Hystar scaling-up to full commercial operations

- Based on 15 years of research on PEM electrolyzers
- Founded in September 2020 as a spin-off from SINTEF
- Three co-founders:
  - Fredrik Mowill
  - Magnus Thomassen
  - Alejandro Barnett
- Raised MNOK 384 since 2020
- Key investors:
  - AP Ventures, SINTEF Ventures, Firda, Mitsubishi Corporation, Finindus, Nippon Steel Trading, Hillhouse Investment, Trustbridge Partners



Hystar is headquartered at Høvik, by the beautiful Oslo fjord.

1. HQ and offices
2. R&D/test/pre-production
3. GW automated production facility

# Hystar specializes in ultra-efficient **PEM electrolyzers** for the production of **green hydrogen** from water electrolysis.

