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"SAFER AND FASTER P2X" GUIDELINE



www.safeptx.dk



www.safeptx.dk

Welcome to the 'Safe and Faster PtX' Guideline Platform.

'Safe and Faster PtX' is a collaboration under the Innomission II partnership, reporting to the Energy Cluster Denmark administration.

The nearly 200-page guideline is part of the "Safer and Faster PtX" project, launched in collaboration with FORCE Technology, and in partnership with Copenhagen Infrastructure Partners, DFDS, Dansk Standard, European Energy, Everfuel, Green Hydrogen Systems, Port of Rønne, Siemens Gamesa Renewable Energy and Skovgaard Invest.

The guideline aims to improve safety and enable faster implementation of PtX production plants, by providing a comprehensive overview of recommended practices, relevant regulations, information on green fuel characteristics, societal perspectives, and more.

This digital tool offers solutions to challenges faced by many stakeholders in the Power-to-X industry.

The platform makes it easier for you to navigate the content, which is freely available upon signing up as a user.

Once registered, you will have an easily accessible overview of the full guideline and appendixes, allowing you to search for information, save specific chapters and sub-chapters, and make comments.

When the platform is updated, you will be directly notified via email – this way, you won't miss any new content.

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
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MissionGreenFuels - Guideline for Safe and Faster PtX

-  **Chapter 1**
1. Scope and Introduction
-  **Chapter 2**
2. This guideline is applicable to
-  **Chapter 3**
3. Framework
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4. Authorities
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5. Society and Public Perception
-  **Chapter 6**
6. Approval Plan
-  **Chapter 7**

“SAFE AND FASTER PTX - GUIDELINE”

Innomission Pool 1:

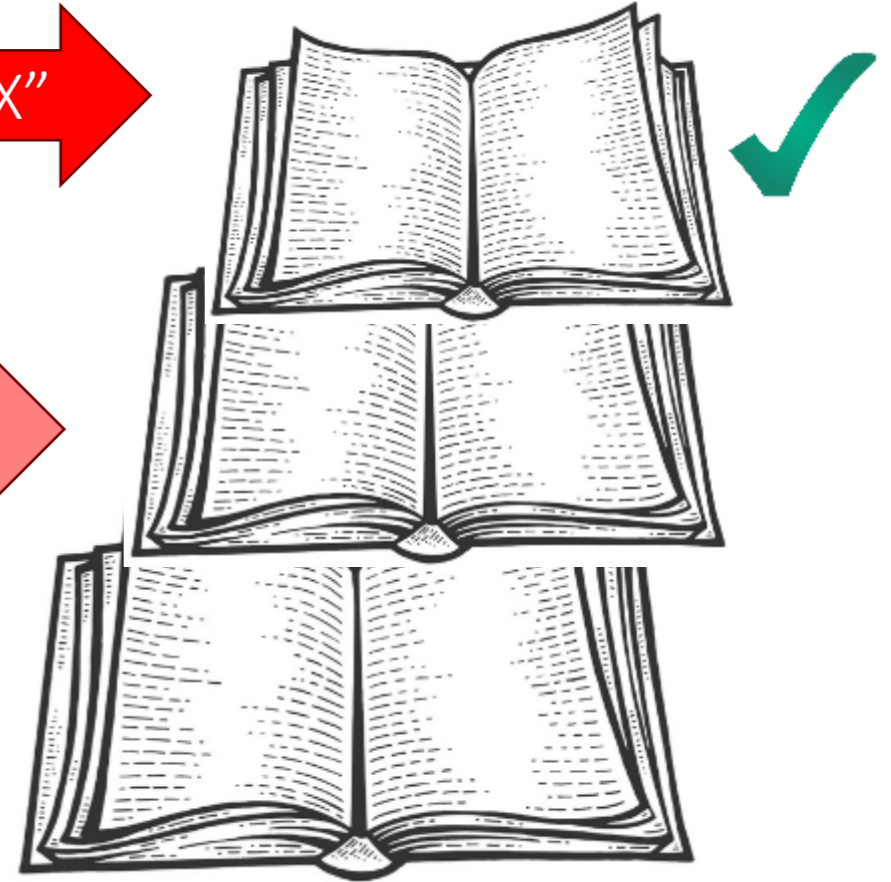
“Safe and Faster PtX”

Innomission Pool 2:

“Safe SBU”

Innomission Pool 3:

“Safe OMI”



CONTENT OF THE GUIDELINE:

1. SCOPE AND INTRODUCTION:

provide a guidance for best practice of the management of the safety in relation to establishing a Power-to-X plant.

2. APPLICATION:

The guideline is applicable to all industries and sectors that produce, handle or store green fuels, including producers, suppliers, authorities, branche unions, institutes, NGOs, and societies.

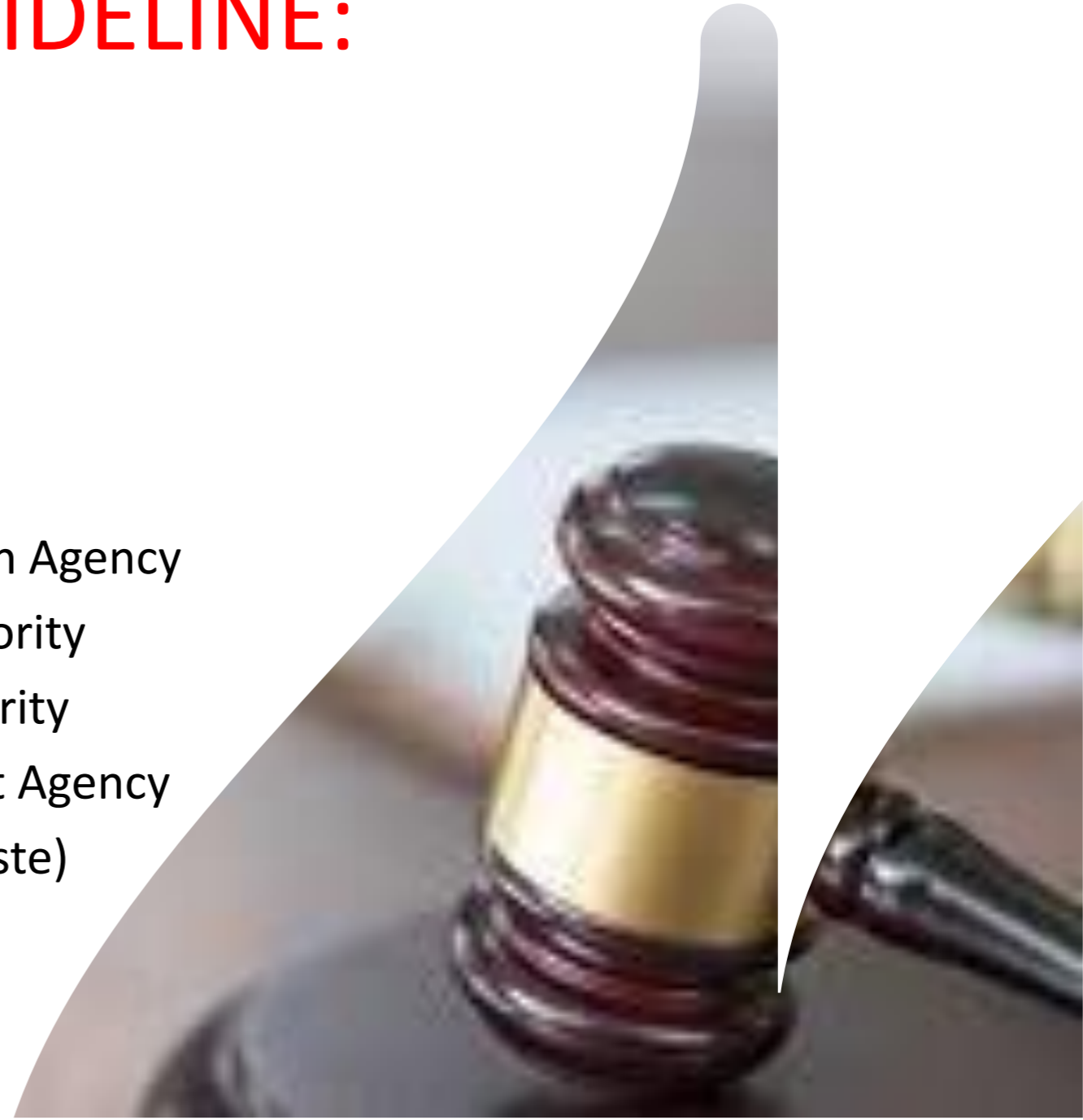
3. FRAMEWORK:

- Interviews of stakeholders
- Regulations and standards
- Studies related to Hazards, prevention, and public perceptions.

CONTENT OF THE GUIDELINE:

4. AUTHORITIES

- 4.1. Risk Authorities
- 4.2. Municipal Departments
- 4.3. State Departments
 - 4.3.1. Danish energy Agency
 - 4.3.2. Danish Environmental Protection Agency
 - 4.3.3. Danish Work Environment Authority
 - 4.3.4. Danish Safety Technology Authority
 - 4.3.5. Danish Emergency Management Agency
 - 4.3.6. PET (Politiets Efterretningstjeneste)
 - 4.3.7. Ministry Of Transport



CONTENT OF THE GUIDELINE:

5. SOCIETY AND PUBLIC PERCEPTION:

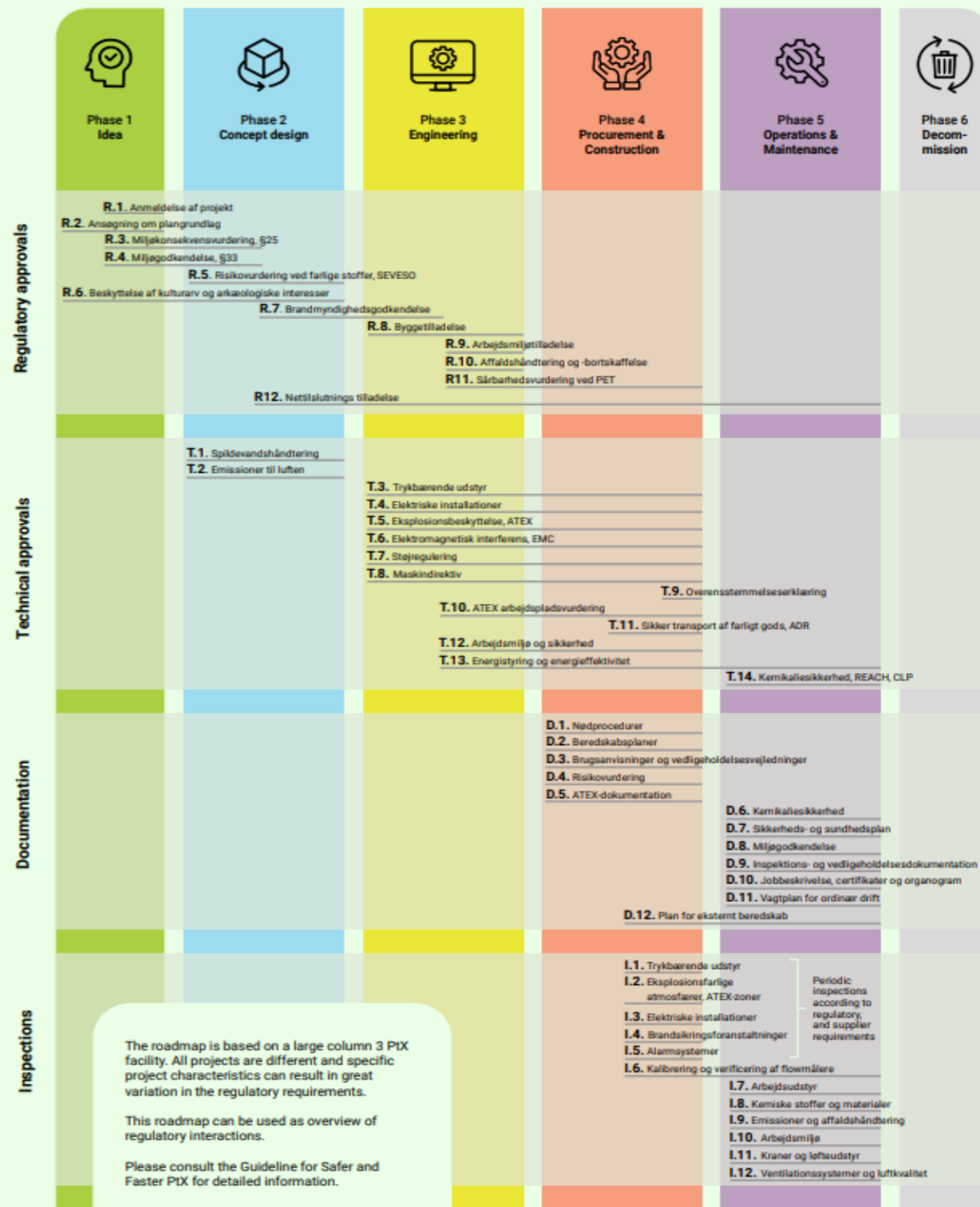
- 5.1. Why Society Matters
- 5.2. How Public Involvement Can Be Done
- 5.3. Example Of A Public Engagement Plan
- 5.4. Which are the benefits if we do it



CONTENT:

6. APPROVAL PLAN:

- 6.1. Overview Of Passed Approvals
- 6.2. Framework for Approvals
- 6.3. From Planning to Operation
- 6.4. Liase and lobby prior to Planning.
 - 6.4.1. Municipals
 - 6.4.2. Sociaty
 - 6.4.3. Infrastructure
- 6.5. Process and Approvals
 - 6.5.1. Phase 1. From idea
 - 6.5.2. Phase 2. Designing the concept
 - 6.5.3. Phase 3. Engineering
 - 6.5.4. Phase 4. Tender, and construction
 - 6.5.5. Phase 5. Operation and maintenance
 - 6.5.6. Phase 6. Decommission
- 6.6. Road to Approvals



CONTENT OF THE GUIDELINE:

7. RISK MANAGEMENT AND ASSESSMENT:

7.1. Fundamentals for risk assessment

7.1.1. Risk assessment motivation

7.1.2. The purpose of the risk assessment

7.1.3. Who should be involved

7.1.4. Identifying interfaces

7.2. Risk assessment steps

7.2.1. Identification

7.2.2. How to identify hazards

7.2.3. Analyses

7.2.4. Evaluation

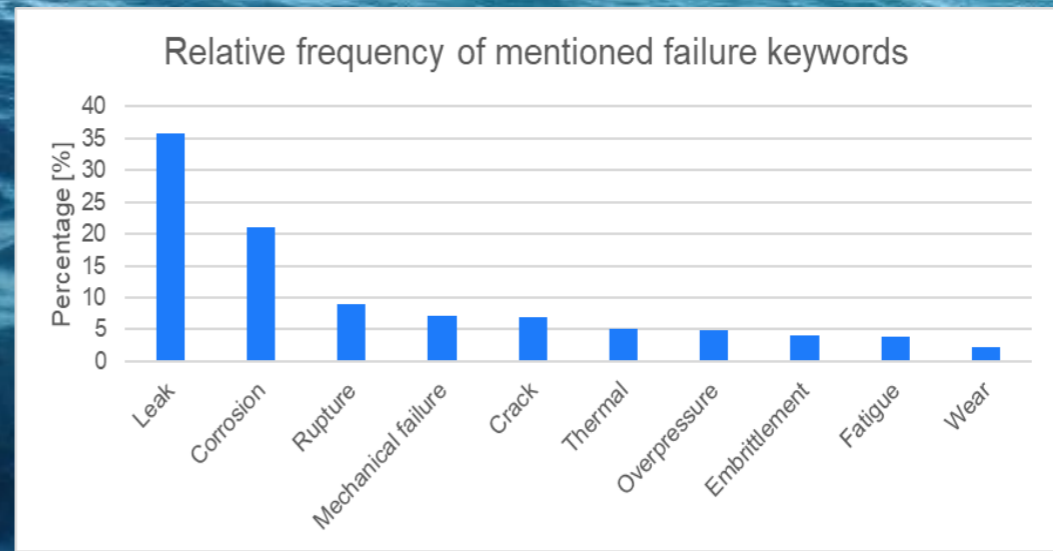
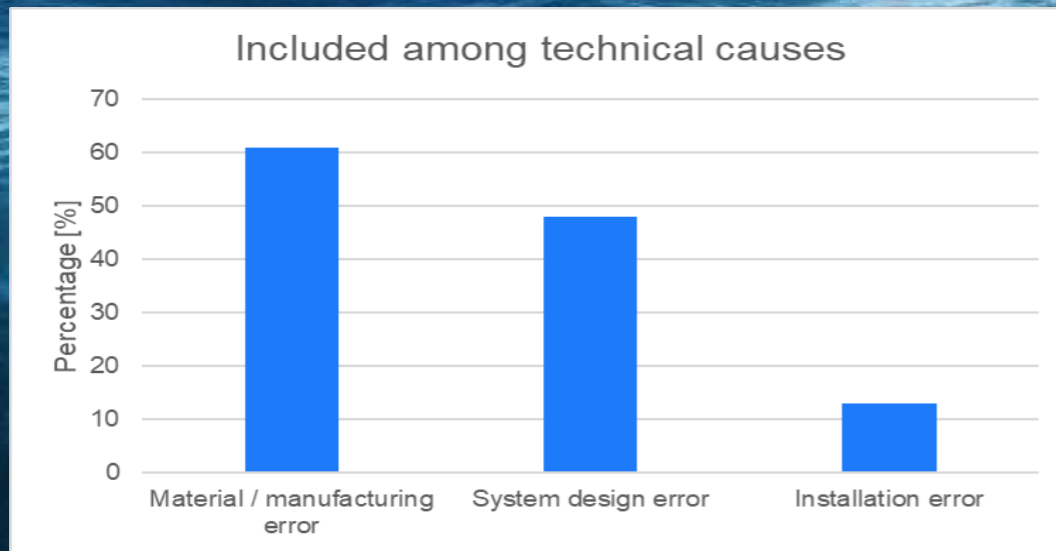
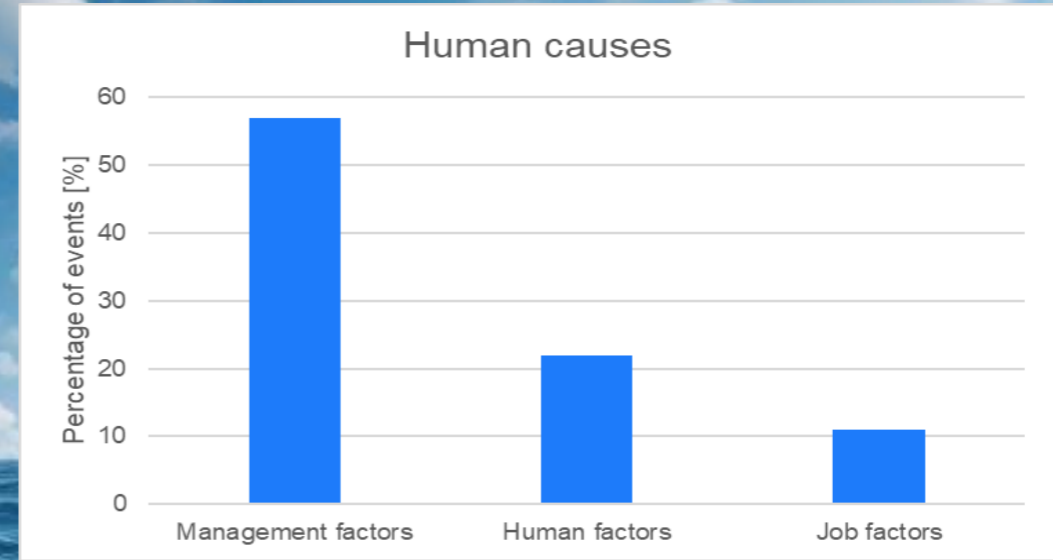
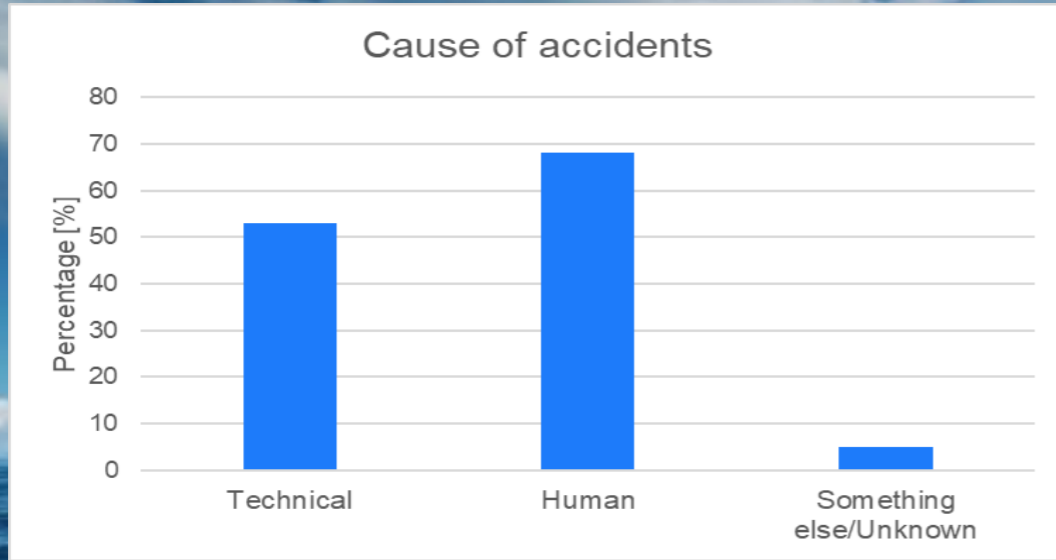
7.2.5. Methodologies for analyses

7.3. Identifying interfaces for the assessment

7.4. Interfaces and boundaries of the risk assessment on different levels

Severity	Consequences				Increasing Likelihood				
	People	Assets	Environment	Reputation	A Never heard of in the industry	B Heard of in the industry	C Has happened in the organization or more than once per year in the industry	D Has happened at the location or more than once per year in the organization	E Has happened more than once per year at the location
0	No injury or health effect	No damage	No effect (no or temporary impact - days)	No impact (local media, no significant concern)	L	L	L	L	L
1	Slight injury or health effect (first aid or medical treatment)	Slight damage	Slight effect (local scale, short term damage - weeks)	Slight impact (short term local concern)	L	L	L	L	L
2	Minor injury or health effect (restricted work case or LTI)	Minor damage	Minor effect (local scale, short term damage - months)	Minor impact (short term national mention)	L	L	L	M	M
3	Major injury or health effect (partial disability)	Moderate damage	Moderate effect (local scale, medium term damage - years)	Moderate impact (medium term national concern)	L	L	M	M	H
4	< 3 fatalities, or permanent total disabilities	Major damage	Major effect (local scale, long term damage - decades)	Major impact (regional or persistent national concern)	L	M	M	High Risk (Formal Demonstration of ALARP required)	
5	> 3 fatalities	Massive damage / total loss	Massive effect (regional scale, permanent damage)	Massive impact (global concern and media coverage)	M	M	H	H	H

TECHNICAL VS HUMAN: (Data from HIAD 2.0)



CONTENT OF THE GUIDELINE:

8. GENERAL HSE

8.1. PSS Plan (during construction)

8.1.1. Example of a PSS Plan(Plan for Safety and Health)

8.2. Health, Safety and Environment Plan

8.2.1. HSE Plan (Example of a list of content for a HSE plan)

8.3. PPE (Personal Protection Equipment)

8.4. Environmental considerations

8.4.1. In general

8.4.2. Carbon emissions

8.4.3. Resource usage

8.4.4. Waste Management

8.4.5. Land use and habitat protection

8.4.6. Air quality

8.4.7. Energy efficiency

8.4.8. Transportation and logistics

8.4.9. Social and community Impact

Safety
Culture



CONTENT OF THE GUIDELINE:

9. COMPLIANCE WITH REGULATIONS:

9.1. Compliance

9.2. SEVESO Directive

9.2.1. Background for SEVESO Directive

9.2.2. Risikohåndbogen (Danish version of SEVESO Directive)

9.2.3. The Danish implementation – Order 372 from 25/04/2016

9.2.4. Chapters in Order 372 from 25/04/2016

9.2.5. Appendixes in Order 372 from 25/04/2016

9.3. ATEX

9.3.1. Introduction

9.3.2. ATEX - Risk Assessment

9.3.3. Zoning: Steps of Risk Assessments

9.3.4. Equipment and protective systems

9.3.5. CE and EX markings

9.3.6. Maintenance and inspection

9.4. Power-to-X Standardization overview

9.5. Power-to-X related regulations



CONTENT OF THE GUIDELINE:

10. TECHNICAL SAFETY

- 10.1 Hydrogen at the core
- 10.2 Technical Safety and Essential Safety Requirements
- 10.3 Hydrogen Readiness
- 10.4 European Roadmap on Hydrogen Standardisation
- 10.5 Regulations and Directives for Technical Safety
- 10.6 Product Certification and Compliance
- 10.7 Compliance with Harmonised Standards
- 10.8 Compliance by Other Options
- 10.9 Technical Documentation
- 10.10 Technical Risk Analysis
- 10.11 The Effect of Hydrogen on Material Properties
- 10.12 Materials and Component Testing



CONTENT OF THE GUIDELINE:

11. GREEN FUELS DATA:

11.1. Power-to green-Hydrogen

11.2. Power-to-e-fuels

11.3. Power-to green AMMONIA

11.4. Power-to green Methane

11.5. Power-to green methanol

11.6. Power-to green jet-fuel

11.7. Carbon dioxide (CO₂)



FOR EACH FUEL

- *Hazardous behaviour*
- *Identification*
- *Important properties*
- *Fire hazards*
- *Environmental hazards*
- *Human hazards*
- *Combability with others*
- *PPE*
- *First-aid measures*
- *Storage conditions*

Thank You

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